


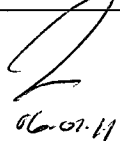
5/50

DART AEROSPACE LTD		Work Order:	24568
Description: Support Assembly		Part Number:	D3278-041
Dwg: D3278 Rev. <i>10/05.06-07</i>		Qty:	100
		Page 1 of 2	

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler DWG NOT REQUIRED 10.07.05	JA	05.10.13	100																				
2	MV	Cut blanks: 2.00" x 1.00" x 2.550" long Material: 6061-T6/T651 (QQ-A-200/8) 1.00" thick (M6061T6B1.000x02.000) Identify for D3278-1 Batch: 1118817	BG	05.11.07	100																				
3	MV	Cut blanks: 2.00" x 1.00" x 2.550" long Material: 6061-T6/T651 (QQ-A-200/8) 1.00" thick (M6061T6B1.000x02.000) Identify for D3278-2 Batch: 1118817	BG	05.11.07	100																				
4	MV	Machine D3278-1 as per Folio FA405 and Dwg D3278 Identify as D3278-1	EP	05/11/08	100																				
5	QC2	Inspect parts as they come off the CNC machine	EP	05/11/08	100																				
6	MV	Deburr and Tumble	EP	05/11/08	100																				
7	QC8	Second check	EP	05/11/12	101																				
8	MV	Machine D3278-2 as per Folio FA405 and Dwg D3278 Identify as D3278-2	EP	05/11/14	90																				
9	QC2	Inspect parts as they come off the CNC machine	EP	05/11/14	90																				
10	MV	Deburr and Tumble	EP	05/11/14	90																				
11	QC8	Second check	EP	05/11/17	90																				
12	FP	Acid etch and Alodine as per QSI 005 4.1	SAD	05/11/19	90																				
13	QC5	Inspect work to Step 12	EP	05.11.28	50																				
14	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	EP	06/01/10	90																				
15	QC3	Inspect Powder Coat	DC	06/01/11	91																				
16	GA	Rivet spacers with support as per Dwg D3278. (Note: D3278-1/-2 are on BOM as material from Steps 2-3) Pick: Packing Kit <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3278-1</td><td>Support</td><td>B24568</td></tr><tr><td>1</td><td>D3278-2</td><td>Support</td><td>B24568</td></tr><tr><td>1</td><td>D3278-3</td><td>Spacer</td><td>B24098</td></tr><tr><td>4</td><td>MS20426AD3</td><td>Rivet</td><td>M16527</td></tr></table>	Qty	Part Number	Description	Batch	1	D3278-1	Support	B24568	1	D3278-2	Support	B24568	1	D3278-3	Spacer	B24098	4	MS20426AD3	Rivet	M16527			
Qty	Part Number	Description	Batch																						
1	D3278-1	Support	B24568																						
1	D3278-2	Support	B24568																						
1	D3278-3	Spacer	B24098																						
4	MS20426AD3	Rivet	M16527																						
17	QC5	Inspect work to Step 16	EP	16.01.12	91																				

RELEASED

10/04.04.22

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	
06/01/11	16	Stock: D3278-1 in stores	DL	06/01/11	2 10		 06-07-11	

NCR: 24528		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/11/09	#4	③ D3278-1 scrap. Parts moved in use.		scrap, destroy and Replace.	En 05/11/09	 05-11-09		 05-11-09
05/11/09	#8	D3278-2 scrap. Parts are too thin		scrap, destroy and Replace.	En 05/11/09	 05-11-09		
05/11/14	#8	D3278-2 scrap 10 pieces scraps too thin		scrap, destroy	En 05/11/17	 06-11-17		

Part No: D3278-041 PAR #: N/A Fault Category: Prod./Machine ^{APP'S} NCR: Yes No DQA: 1 Date: 06/02/07

NOTE: Date & initial all entries

QA: N/C Closed: 4

Date: 06-02-07

DART AEROSPACE LTD		Work Order:	24568
Description: Support Assembly		Part Number:	D3278-041
Dwg: D3278 Rev. A <i>APC 05-06-07</i>		Qty:	100
		Page 2 of 2	

Step	Location	Procedure	By	Date	Qty																				
18	GA	Assemble support as per Dwg D3278 Pick: Packing Kit <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>D2230-1</td><td>Clamp B24569</td><td>B237242</td></tr><tr><td>2</td><td>AN4-13A</td><td>Bolt M18499(133)</td><td>M18499</td></tr><tr><td>4</td><td>AN960JD416</td><td>Washer M18431</td><td>M18431</td></tr><tr><td>2</td><td>MS21042L4</td><td>Nut (or -4) M17997</td><td>M17997</td></tr></table> Identify as D3278-041 Do NOT Tighten Bolts.	Qty	Part Number	Description	Batch	2	D2230-1	Clamp B24569	B237242	2	AN4-13A	Bolt M18499(133)	M18499	4	AN960JD416	Washer M18431	M18431	2	MS21042L4	Nut (or -4) M17997	M17997	ml	06-02-01	91
Qty	Part Number	Description	Batch																						
2	D2230-1	Clamp B24569	B237242																						
2	AN4-13A	Bolt M18499(133)	M18499																						
4	AN960JD416	Washer M18431	M18431																						
2	MS21042L4	Nut (or -4) M17997	M17997																						
19	QC5	Inspect work to Step 18	SB	06/02/01	91																				
20	ST	Identify and Stock Loc 100	P	06/2/01	91																				
21	AC	Cost / part _____	Syc	06-02-02	91																				
22	DC	Close W/O Inspect Level 21	D	06/02/01	91																				

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature] 04.04.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
01/11/14	1							

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD		Work Order:	24568
Description: Support		Part Number:	D3278-1
Inspection Dwg: D3278 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.005/-0.000	0.098	✓			
0.359	+/-0.005	0.357	✓			
0.608 0.615	+/-0.010	0.602	✓			
0.250	+/-0.010	0.249	✓			
1.480	+/-0.005	1.484	✓			
R0.125	+/-0.010	0.125	✓			
0.119	+0.005/-0.004	0.119	✓			
2.439	+/-0.010	2.431	✓			
1.980	+/-0.010	1.980	✓			
R0.130	+/-0.010	0.130	✓			
Ø0.257	+0.005/-0.000	0.257	✓			
R0.375	+/-0.010	0.375	✓			
0.875	+/-0.010	0.873	✓			
0.500	+/-0.010	0.499	✓			
R0.400	+/-0.010	0.400	✓			
1.720	+/-0.010	1.702	✓			
R0.125	+/-0.010	0.125	✓			
0.125	+/-0.010	0.124	✓			

Measured by:	<i>EP</i>	Audited by:	<i>ML</i>	Prototype Approval:	N/A
Date:	05/06/09	Date:	05/11/09	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.19	New Issue P/O D3278-041	KJ/JLM	
B	05.06.08	0.359 was 0.365; 0.119 was 0.125	KJ/JLM	

RELEASED
05/11/09

DART AEROSPACE LTD		Work Order:	24568
Description: Support		Part Number:	D3278-2
Inspection Dwg: D3278	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.005/-0.000	.098	✓			
0.359	+/-0.005	.359/.354	✓			
609 0.615	+/-0.010	.616	✓			
0.250	+/-0.010	.250	✓			
1.480	+/-0.005	1.480	✓			
R0.125	+/-0.010	.125	✓			
0.119	+0.005/-0.004	.121	✓			
2.439	+/-0.010	2.440	✓			
1.980	+/-0.010	1.980	✓			
R0.130	+/-0.010	.130	✓			
Ø0.257	+0.005/-0.000	.259	✓			
R0.375	+/-0.010	.375	✓			
0.875	+/-0.010	.875	✓			
0.500	+/-0.010	.500	✓			
R0.400	+/-0.010	.400	✓			
1.720	+/-0.010	1.722	✓			
R0.125	+/-0.010	.125	✓			
0.125	+/-0.010	.126	✓			

Measured by: BG	Audited by: J.G.	Prototype Approval:	N/A
Date: 05.11.07	Date: 05/11/07	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.19	New Issue P/O D3278-041	KJ/JLM	
B	05.06.08	0.359 was 0.365; 0.119 was 0.125	KJ/JLM	

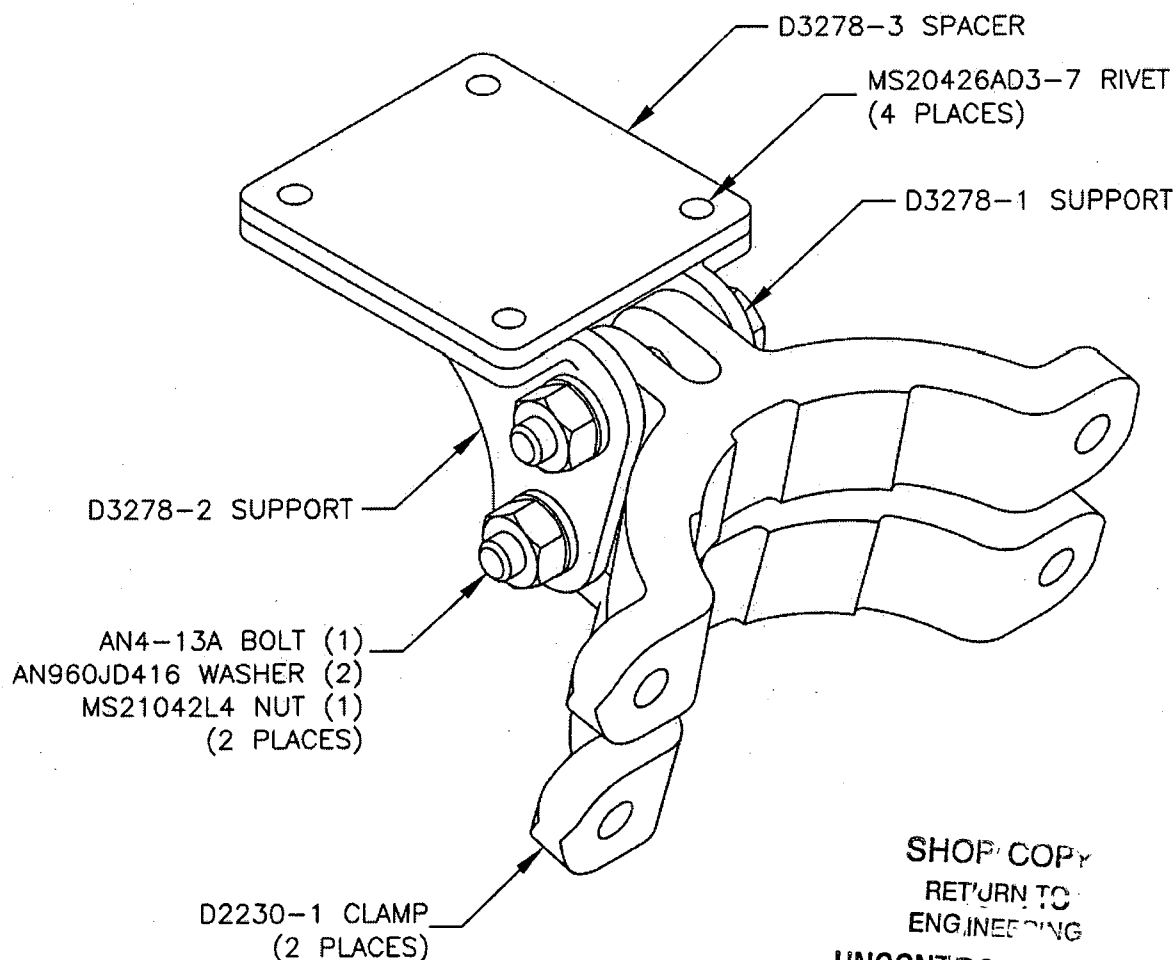
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 05/11/07



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				HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO.	REV. B
				D3278	SHEET 1 OF 3
DATE	05.03.31			TITLE	SCALE
				SUPPORT ASSEMBLY	NTS
A	04.03.03			NEW ISSUE	
B	05.03.31			CHANGE DIM/TOL TO ENSURE FIT	

RELEASED
05.04.04 *[Signature]*

D3278-041 SUPPORT ASSEMBLY



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WITHOUT NOTICE
WORK ORDER
NO. 24568

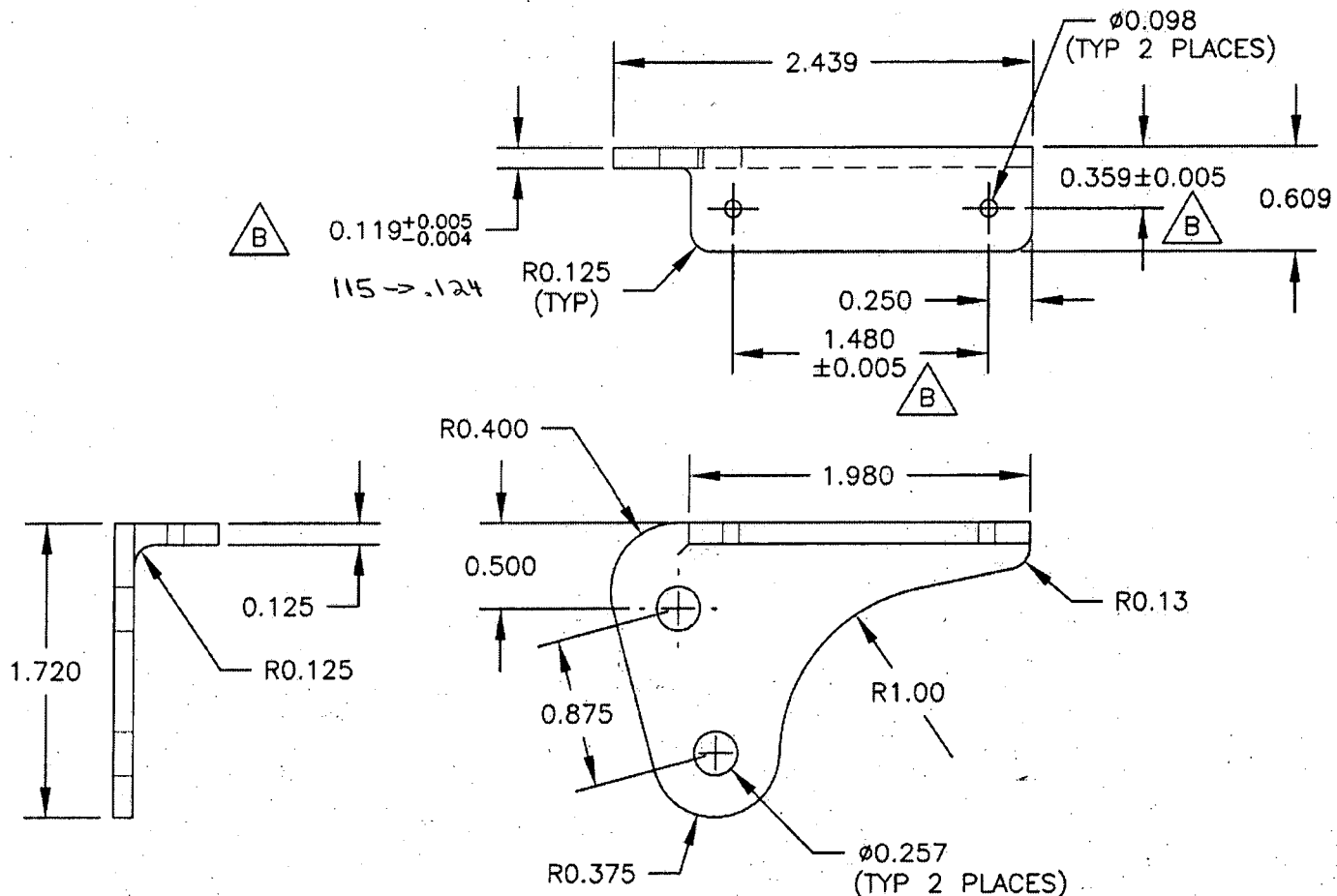
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3278	REV. B SHEET 2 OF 3
DATE 05.03.31	TITLE SUPPORT ASSEMBLY		SCALE 1:1

RELEASED

05.04.04 *[Signature]*

D3278-1 SUPPORT (SHOWN)

D3278-2 SUPPORT (OPPOSITE)

1) MACHINE PER DWG FILE "D3278-1.SLDPRT"

2) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-250/8 OR QQ-A-250/11)
(REF DART SPEC. M6061T6B OR M6061T6S)3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

4) BREAK ALL SHARP EDGES 0.005 TO 0.015

5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

6) ALL DIMENSIONS ARE IN INCHES

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NO 24568

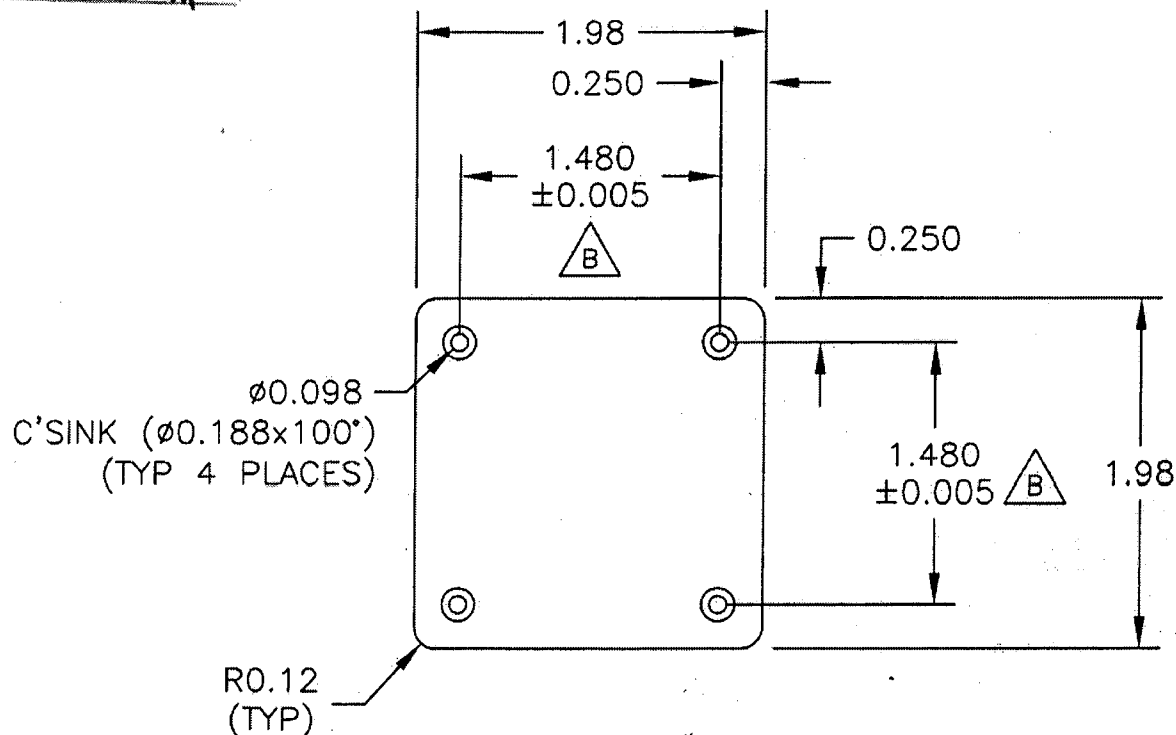
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DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3278	REV. B SHEET 3 OF 3
DATE 05.03.31		TITLE SUPPORT ASSEMBLY	SCALE 1:1

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05.04.04 *[Signature]*SHOP COPY
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WITHOUT NOTICE

WORK ORDER

NO. 24568

D3278-3 SPACER

- 1) MATERIAL: BLACK DELRIN / UHMW PER DART SPEC M-DELRIN-B OR M-DELRIN-S
0.125 THICK
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) ALL DIMENSIONS ARE IN INCHES.

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 13, 2005
11:58 am

Work Order No : 0024568
Project Name : D3278-041
Project For : WK550
Work Order Type : Main
Main WO Number :
House Part Number : D3278-041
Description : Support Assembly
Manufactured : Yes
Amount Req'd : 100
Amount Done : 0
Start Date : 10-13-05
Est Finish Date : 12-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc.) Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 08, 2005
12:23 pm

Work Order No : 0024568
Project Name : D3278-041
Project For : WK550
Work Order Type : Main
Main WO Number :
House Part Number : D3278-041
Description : Support Assembly
Manufactured : Yes
Amount Req'd : 100
Amount Done : 0
Start Date : 10-13-05
Est Finish Date : 12-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

MS 8/13
11.15

Date: Monday, 14/11/2005 3:45:56 PM
 User: Alba Panzuto

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SUPPORT ASSEMBLY
Job Number :	24568		
Estimate Number :	10464		
P.O. Number :		Part Number :	D3278041
This Issue :	14/11/2005	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3278 REV. B
First Issue :	//	Project Number :	
Previous Run :	24096	Drawing Revision :	B
Written By :		Material :	
Checked & Approved By :		Due Date :	30/11/2005
Comment :	Est:A 04.04.19 New issue KJ/JLM	Qty:	100
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	24568A	SUPPORT
-----	--------	---------



Comment: Sub-Component SUPPORT

2.0	24568B	SUPPORT
-----	--------	---------



Comment: Sub-Component SUPPORT

3.0	D32781	SUPPORT
-----	--------	---------

4.0	D32782	SUPPORT
-----	--------	---------

5.0	D32783	Spacer
-----	--------	--------

6.0	MS20426AD37	RIVET
-----	-------------	-------

7.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Rivet spacers with support as per Dwg D3278.

8.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

9.0	D22301	Mounting Lug
-----	--------	--------------

10.0	AN413A	Bolt
------	--------	------

11.0	AN960JD416	Washer
------	------------	--------

12.0	MS21042L4	Nut
------	-----------	-----

13.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
------	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble support as per Dwg D3278.

DO NOT TIGHTEN BOLTS

Date: Monday, 14/11/2005 3:45:57 PM
User: Alba Panzuto

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT ASSEMBLY

Job Number: 24568

Part Number: D3278041

Job Number:



Seq. #:

Machine Or Operation:

Description :

Identify as D3278-041

14.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

16.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



Date: Monday, 14/11/2005 3:45:58 PM
 User: Alba Panzuto

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SUPPORT
Job Number	: 24568A		
Estimate Number	: 10452		
P.O. Number	:	Part Number	: D32781
This Issue	: 14/11/2005	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3278 REV. B
First Issue	: / /	Project Number	:
Previous Run	: 24096A	Drawing Revision	: B
	Type	Material	:
	: SMALL /MED FAB	Due Date	: 30/11/2005
Written By	:	Qty:	100
Checked & Approved By	:	Um:	Each
Comment	: Est:A 04.04.19 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M6061T6B1000X02000	6061-T6 Bar 1.0" x 2.0"
-----	--------------------	-------------------------

2.0	SHEAR	SHEAR
-----	-------	-------



Comment: SHEAR

Cut blank: 2.00" x 1.00" x 2.550" long

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
-----	-------	--------------------------------



Comment: HAAS CNC VERTICAL MACHINING #1

1- Machine as per Folio FA405 and Dwg D3278

2- Deburr and Tumble

Identify as D3278-1

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

Date: Monday, 14/11/2005 3:45:58 PM
User: Alba Panzuto

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT

Job Number: 24568A

Part Number: D32781

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



Date: Monday, 14/11/2005 3:46:00 PM
 User: Alba Panzuto

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SUPPORT
Job Number	: 24568B		
Estimate Number	: 10462		
P.O. Number	:	Part Number	: D32782
This Issue	: 14/11/2005	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3278 REV. B
First Issue	: / /	Project Number	:
Previous Run	: 24096B	Drawing Revision	: B
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 30/11/2005
Checked & Approved By	:	Qty:	100
Comment	: Est:A 04.04.19 New issue KJ/JLM	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B1000X02000	6061-T6 Bar 1.0" x 2.0"
2.0	SHEAR	SHEAR
Comment: SHEAR Cut blank: 2.00" x 1.00" x 2.550" long		
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
Comment: HAAS CNC VERTICAL MACHINING #1 1- Machine as per Folio FA405 and Dwg D3278 2- Deburr and Tumble Identify as D3278-2		
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
5.0	QC8	SECOND CHECK
Comment: SECOND CHECK		
6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1		

Date: Monday, 14/11/2005 3:46:00 PM
User: Alba Panzuto

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT

Job Number: 24568B

Part Number: D32782

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion

